



RELOCK P/N	DIM A
HTS-1420-50	0.50
HTS-1420-63	0.625
HTS-1420-69	0.688
HTS-1420-75	0.75
HTS-1420-100	1.00
HTS-1420-125	1.25
HTS-1420-150	1.50

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES
.XX = ±.01 .XXX = ±.005 ANGLES = ±1°
BREAK ALL EDGES 0.005 MIN
SURFACE FINISH 63 MICRO INCHES
DIMENSIONS APPLY AFTER FINISH
CONCENTRICITY = 0.025 TIR

		NAME	DATE	RELOCK SUSPENSION	
DRAWN		RYAN KWAST		TITLE 1/4-20 THREADED STUD	
CHECKED					
APPROVED					
DO NOT SCALE DRAWING				SIZE	DWG NO.
BREAK ALL SHARP EDGES AND REMOVE BURRS				A	HTS-1420-XX
THIRD ANGLE PROJECTION		MATERIAL	FINISH	SCALE	WEIGHT
		AISI 1213 STEEL	ZINC	2:1	SHEET
					1 of 1